PANSEAL

CHEMICAL RESISTANCE
Acetic Acid 10%
Ammonium Hydroxide 25%
Brine Water
Copper Sulfate
Diesel Fuel
Fatty Acids
Ethanol
Gasoline
Hydrochloric Acid up to 20%
Mineral Spirits
Potassium Hydroxide 50%
Crude Oil
Caster Oil
Ethylene Glycol
Sodium Chloride
Sodium Hydroxide 50%
Sulfuric Acid 75%
Sewage
Alkalis
Fresh and non-potable Water
Wine

SERVICE TEMPERATURE
Dry Service - -30°F to 250°F (121°C)
Spill/Splash - 190°F (87.7°C)
Immersion - 150°F (65.5°C)*
* Water Immersion - 190°F (90°C) - Atlas test cell for 60 days, unaffected.

CURE TIME (at 70°F or 21°C)
Re-coat Window - 24 hours maximum
Light Loading - 2 Days
Immersion (Aqueous) Service - 24 hours
Full or Chemical Service Immersion - 7 days

PUMP SPECIFICATIONS
Pump Ratio:
56:1 or greater, minimum output - 5,600 psi
Product Hose:
Min. - Optimum I.D. - 0.375 - 0.5 inch, max. length - 60 feet

PREPARATION
Remove all oil/grease with wire brush, or grind. Prepare surface as necessary.
*Surface must consist of a neutral PH. Any existing acid can be neutralized with baking soda.
*A cleaner surface will result in better adhesive strength.

MIXING PROCEDURES
1. Empty the entire amount of hardener into the resin container.
2. Mix thoroughly until uniform in consistency, continue mixing for an additional 2-3 minutes. Pay special attention to the bottom and sides of the container to insure complete mixing. Due to the high viscosity of this product, a mechanical mixer is preferred. Use at low speed and keep the mixing blade down in the product to avoid entrapping air.

APPLICATION - Apply PANSEAL with a brush, roller or sprayer (56:1 or greater).

CLEAN-UP
Use a mixture of MIBK and Butyl Acetate (50/50) or MEK for cleanup. Skin may be cleaned with denatured alcohol, preferably ethanol.
*Refer to the MSDS for further information.

DYNESIC TECHNOLOGIES produces exceptional chemically engineered coatings, adhesives and sealants offering premium corrosion protection, while being safe for the environment and totally user friendly. Dynesic Technologies can be found protecting steel, ductile and concrete substrates worldwide.

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