

# PANSEAL

## CHEMICAL RESISTANCE

Acetic Acid 10%	Hydrochloric Acid up to 20%	Sodium Chloride
Ammonium Hydroxide 25%	Mineral Spirits	Sodium Hydroxide 50%
Brine Water	Potassium Hydroxide	Sulfuric Acid 75%
Copper Sulfate	50%	Sewage
Diesel Fuel	Crude Oil	Alkalis
Fatty Acids	Caster Oil	Fresh and non-potable Water
Ethanol	Ethylene Glycol	Wine
Gasoline		

## SERVICE TEMPERATURE

Dry Service - -30°F to 250°F (121°C)

Spill/Splash - 190°F (87.7°C)

Immersion - 150°F (65.5°C)\*

\* Water Immersion - 190°F (90°C) - Atlas test cell for 60 days, unaffected.

## CURE TIME (at 70°F or 21°C)

Re-coat Window - 24 hours maximum

Light Loading - 2 Days

Immersion (Aqueous) Service - 24 hours

Full or Chemical Service Immersion - 7 days

## PUMP SPECIFICATIONS

Pump Ratio:

56:1 or greater, minimum output - 5,600 psi

Product Hose:

Min. - Optimum I.D. - 0.375 - 0.5 inch, max. length - 60 feet

## PREPARATION

Remove all oil/grease with wire brush, or grind. Prepare surface as necessary.

*\*Surface must consist of a neutral PH. Any existing acid can be neutralized with baking soda.*

*\*A cleaner surface will result in better adhesive strength.*

## MIXING PROCEDURES

1. Empty the entire amount of hardener into the resin container.

2. Mix thoroughly until uniform in consistency, continue mixing for an additional 2-3 minutes.

Pay special attention to the bottom and sides of the container to insure complete mixing. Due to the high viscosity of this product, a mechanical mixer is preferred. Use at low speed and keep the mixing blade down in the product to avoid entrapping air.

**APPLICATION** - Apply PANSEAL with a brush, roller or sprayer (56:1 or greater).

## CLEAN-UP

Use a mixture of MIBK and Butyl Acetate (50/50) or MEK for cleanup. Skin may be cleaned with denatured alcohol, preferably ethanol.

*\*Refer to the MSDS for further information.*

**DYNESIC TECHNOLOGIES** produces exceptional chemically engineered coatings, adhesives and sealants offering premium corrosion protection, while being safe for the environment and totally user friendly. Dynesic Technologies can be found protecting steel, ductile and concrete substrates worldwide.



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